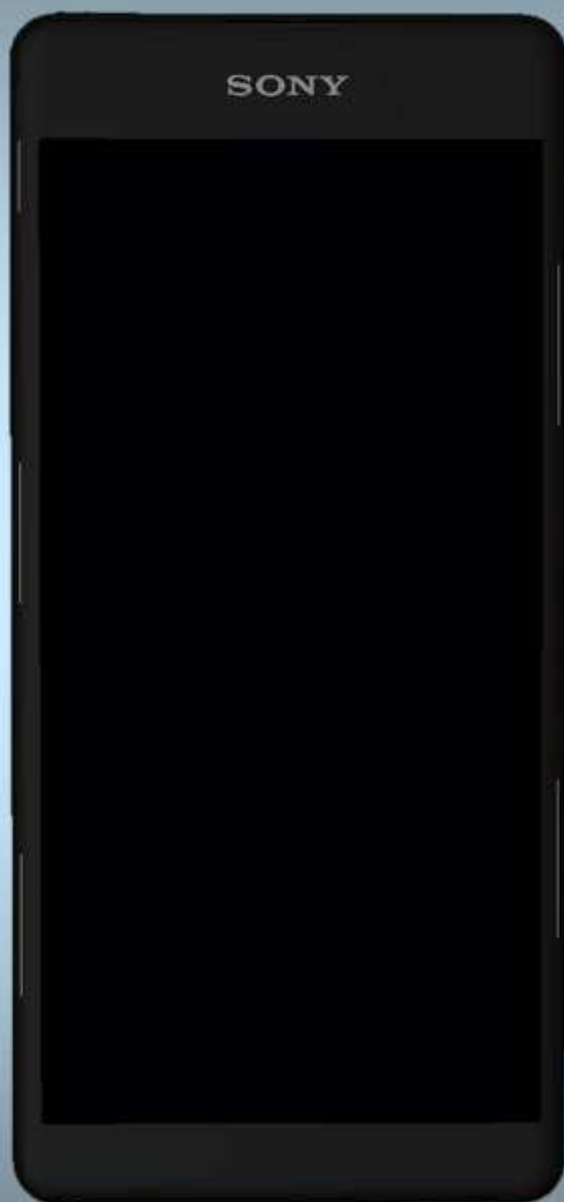


Repair Movies

- mechanical –



Xperia™ XA

F3111, F3112, F3113, F3115, F3116

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To view the embedded repair movies in this document, Acrobat Reader version 8 (or later) and Flash Player version 8 (or later) must be installed on your computer.

For best picture quality, select “Actual size” or “100%” as zoom level in Acrobat Reader. To magnify while keeping an acceptable picture quality, increase the zoom level to 200%.

If the movies appear to be jerky or blurred when viewing on-line, this is probably caused by the connection speed being too slow. In that case, right-click with the mouse on the document name and select Save Target As to download the repair movie document for off-line viewing.

***For general information about repair movies, refer to
1220-1333: Generic Repair Manual - mechanical***

The movie is based on using F3111 model, the design differences between F3111, F3112, F3113, F3115 and F3116 are minor, therefore please refer to the Working Instruction for detailed instruction.

1 Movies

1.1 Disassembly

- | | |
|------------------------------------------------------------------|----------------------------------------------------|
| 1. SIM Tray Single(F3111/F3113/F3115)/SIM Tray Dual(F3112/F3116) | 8. Film Kapton Audio Jack |
| 2. Battery Cover Assy | 9. Main PBA |
| 3. Antenna Assy DIV/BT/WIFI/GPS | 10. CU Label Tray |
| 4. Conductor Foil Front Camera | 11. Rubber PL Sensor |
| 5. Front Camera | 12. Audio Jack Assy |
| 6. Adhesive Sponge Front Camera | 13. Main Antenna Speaker Assy |
| 7. Film Mylar Audio Jack FPC | 14. Rubber Main MIC (a) and Display Cover Assy (b) |



Refer to the Chapter 1.2 Removing Battery Cover Assy for detail of Battery Cover Assy disassembly.

Movies

1.2 Removing Battery Cover Assy



Refer to the Disassembly instruction chapter 4.2 of the Working Instruction 1304-9770 for removing the Battery Cover Assy.

Movies

1.3 Reassembly

1. Rubber Main MIC
2. Display Cover Assy (a) and Main Antenna Speaker Assy (b)
3. Audio Jack Assy
4. Rubber PL Sensor
5. CU Label Tray
6. Main PBA
7. Film Kapton Audio Jack
8. Film Mylar Audio Jack FPC
9. Adhesive Sponge Front Camera
10. Front Camera
11. Conductor Foil Front Camera
12. Antenna Assy DIV/BT/WIFI/GPS
13. Battery Cover Assy
14. SIM Tray Single(F3111/F3113/F3115)/SIM Tray Dual(F3112/F3116)



2 Revision History

Rev.	Date	Changes / Comments
1	2016-Jun-01	Initial release
2	2016-Jul-05	Modify Disassembly movie.